

**Work Order ID 55549**

January 20, 2010 10:47:59 AM



Page 1

Item ID: D350-567-115

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Floor Window

Start Date: 1/20/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/21/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *AP*Date: *10-1-20* Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

*S1061121*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*10-1-21**(K) SD*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*=> S1061121**(+)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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Customer:

Reference:

Run Start

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-115								
	Location: _____								
	PPP Rev: <u>D</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10-1-21

10

10/01/20  
MF 10-1-21

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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# Picklist Print

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Work Order ID: 55549



Parent Item: D350-567-115



Parent Item Name: Interior Floor Window

Start Date: 1/20/10

Required Date: 1/21/10

Comments: IPP Rev:A New Issue 04-08-24 JLM  
 IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC  
 IPP Rev:C 08-10-07 as per revD DD verified by:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN526C632R12		Purchased	No			110	Each	84.0000	9.0000	/		
<div> </div>												
Screw												



10-1-21

SP

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

84

112410

84

110

Each

1,295.000 9.0000



9

10-1-21 SP

AN960JD6



Washer

Purchased

No

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1295

104537

994

6085

301

9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D2463		Manufactured	No			110	f	406.4326	4.4100			

5



Seal



10-1-215

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST	74.1252	
31350	1.8278	
34305	18.25	
43841	51.5474	
50075	2.5	

Main Warehouse

ST404	332.3073684	
50075	332.307368	

→ measure 510/1/21

1X (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1 Manufactured No

110 Each 8.0000 1.0000

5



Doubler



10-1-21 50

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST211	8	
54843	8	

54843

1

W/O:		WORK ORDER CHANGES					
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 IPP Rev:C 08-10-07 as per revD DD verified by:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
S D3294-1		Manufactured	No			110	Each	7.0000	1.0000			
											10-1-21	sf
Bracket												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	7	
54667	7	
Main Warehouse		
ST212	12	

S D3295-041	Manufactured	No				110	Each	12.0000	1.0000			
											10-1-21	sf
Floor Window												rw

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	12	
50101	5	
53736	7	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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 IPP Rev:C 08-10-07 as per revD DD verified by:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3296-041		Manufactured	No			110	Each	15.0000	1.0000			



Door Assembly

10-1-21 SP

Warehouse	Loc Qty	Loc Code
Main Warehouse		

Location

ST

51970

7

7

Main Warehouse

ST218

8

52883

8

MS20470AD4-5

Purchased

No

110

Each

2,017.000 2.0000



Rivet, Universal Head

10-1-21 SP Q

Warehouse	Loc Qty	Loc Code
Main Warehouse		

Location

ST

111916

2017

2017

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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 IPP Rev:C 08-10-07 as per revD DD verified by:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS20470AD4-6		Purchased	No			110	Each	3,125.000	115.0000			
											10-1-21	sf
Rivet, Universal Head												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	3125	
112492	95	
113644	3030	

95  
20

MS20470AD4-7		Purchased	No			110	Each	2,792.000	15.0000			
											10-1-21	sf (12)
Rivet, Universal Head												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2792	
110731	192	
112492	2600	

15

W/O:		WORK ORDER CHANGES					
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 IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC  
 IPP Rev:C 08-10-07 as per revD DD verified by:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L06		Purchased	No			110	Each	233.0000	9.0000			
Nut												



10-1-21

sl

(R)

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

233

110123

9

110731

14

111548

1

112369

11

112433

98

112465

100

9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

# Dart Aerospace Ltd

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